

# THE CHOICE IS YOURS

Starwood Hotels & Resorts gives you control to create successful meetings by letting you choose what's important for you. Host your next meeting at **Le Méridien Etoile** until **December 31, 2012**, and we will get you started.

From 4% off the master bill for rooms

+

Choose one of the following value-added benefits:

- Complimentary WiFi in the meeting room
- 2 Complimentary rooms per 25 rooms booked (limited to 6 free rooms per group)
- 3 upgrades per 50 rooms booked

To receive this offer, or to become an SPP member visit [starwoodpromos.com/meetingchoices](http://starwoodpromos.com/meetingchoices), or contact your Starwood Sales Associate.

Rates from €169

Offer valid upon availability.  
For any new reservation including a minimum of 10 guestrooms.



Ask your sales associate about our sustainable meeting options

MERIDIEN | loft | THE LUXURY COLLECTION | WESTIN | FOUR POINTS



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Resorts



View from The Westin Paris - Vendôme



Blue Palace, a Luxury Collection Resort & Spa

## EARN UNLIMITED REWARDS

Plan your next vacation on us with FREE STAYS, FREE FLIGHTS & MORE! Starwood offers unlimited Starpoints when you book your next meeting in Europe, Africa and Middle East. Starting from just 20,000 points, your next dream escape is closer than you think.

Spend	\$60,000 USD	\$100,000 USD	\$150,000 USD	\$225,000 USD
Receive	20,000 Starpoints	33,333 Starpoints	50,000 Starpoints	75,000 Starpoints
Redeem (choose one)	2 nights in the Canary Island	3 nights at Le Méridien Vienna	3 nights at the Grand Mauritian Resort & Spa	3 nights at the W Barcelona
	2 nights at Sheraton Algarve	3 nights at Four Points Brussels	3 nights at the W St. Petersburg	1 week at The Westin Cape Town

To learn more about how you can earn unlimited rewards visit [www.starwoodpromos.com/unlimitedrewards](http://www.starwoodpromos.com/unlimitedrewards)

Offer valid until December 31, 2012, only in combination with the offer Choice is Yours.